



# CDK-DUAL



## Features

- Simultaneous dressing of the upper and lower electrodes enables reduction of dressing time and accurate alignment of the face after dress.
- Compliance unit enables reduction of load on the welding gun and the dresser.
- Dresser with built-in rotation confirmation function by proximity sensor (Optional).
- Splash proof terminal box.
- High torque, high-speed rotation (1 sec. dressing).
- KTW cutter dresses upper and lower electrode simultaneously, ensuring tip face alignment and long life span.
- Corresponds to international safety standard: CCC & CE.

## Specifications

| Model            | CDK-DUAL                    |      |      | CDK-DUAL-400 |      |      |      |      |      |      |  |
|------------------|-----------------------------|------|------|--------------|------|------|------|------|------|------|--|
| Power (V)        | <AC> 200 220                |      | 380  | 400          | 415  | 400  | 440  | 460  | 480  |      |  |
| Frequency (Hz)   | 50                          | 60   | 50   |              |      | 60   |      |      |      |      |  |
| Current (A)      | 4.6                         | 4.4  | 4.2  | 2.4          | 2.3  | 2.3  | 2.2  | 2.1  | 2.0  | 2.0  |  |
| Revolution (rpm) | 216                         | 259  | 262  | 214          | 216  | 218  | 259  | 262  | 266  | 268  |  |
| Torque (N.m)     | 36.1                        | 30.1 | 30.1 | 40.2         | 39.6 | 39.4 | 33.0 | 32.6 | 32.1 | 31.9 |  |
| Output (W)       | 1000                        |      |      |              |      |      |      |      |      |      |  |
| Rated Time       | Continuous use five minutes |      |      |              |      |      |      |      |      |      |  |
| Weight (Kg)      | 15.5                        |      |      |              |      |      |      |      |      |      |  |

## Installation



**Before Placement**



**After Placement**



**Holder & Cutter**

\*Please contact our sales for special requirements.